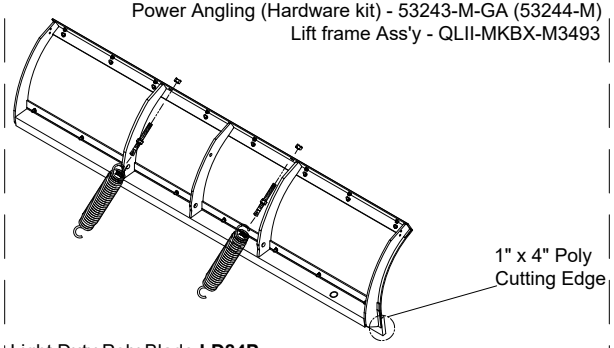
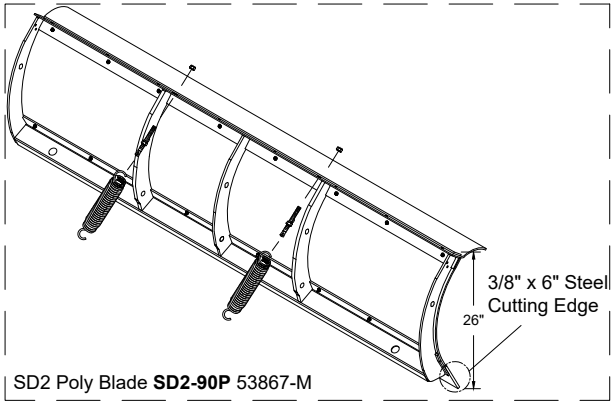
Blade Assembly Quick Reference

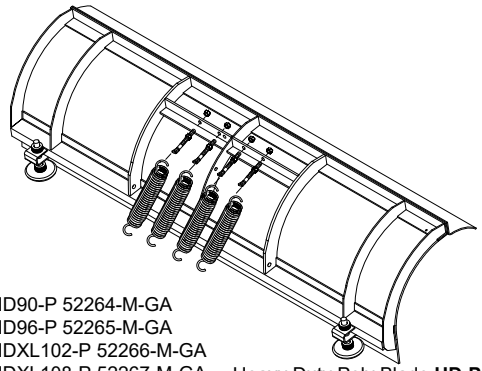
Blade Ass'y - 53667-84-LD
Power Angling (Hardware kit) - 53243-M-GA (53244-M)
Lift frame Ass'y - QLII-MKBX-M3493



Light Duty Poly Blade **LD84P**

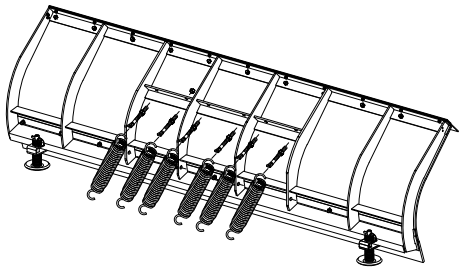


SD2 Poly Blade **SD2-90P** 53867-M

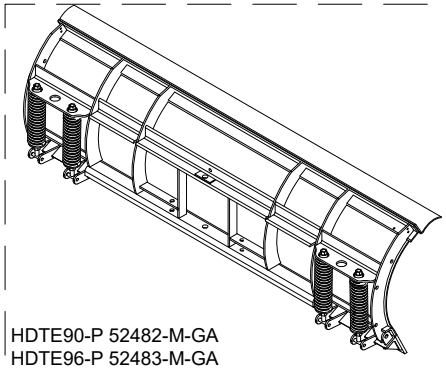


HD90-P 52264-M-GA
HD96-P 52265-M-GA
HDXL102-P 52266-M-GA
HDXL108-P 52267-M-GA

Heavy Duty Poly Blade **HD-P & HDXL-P**

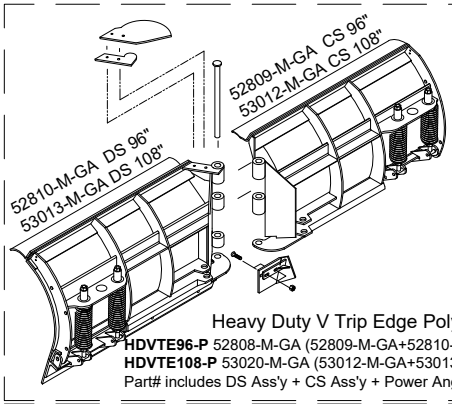


Extra Heavy Duty Poly Blade X**HD-P 52943-M-GA**

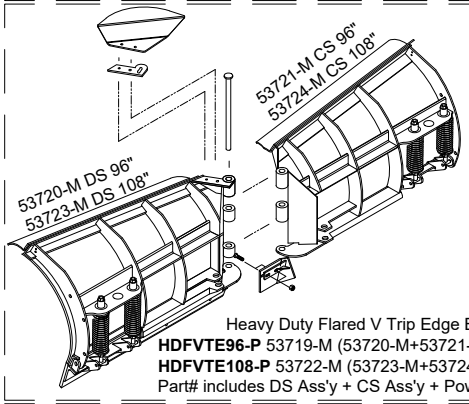


HDTE90-P 52482-M-GA
HDTE96-P 52483-M-GA
HDTE108-P 52485-M-GA

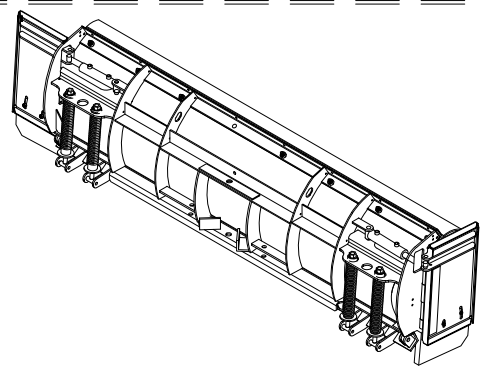
Heavy Duty Trip Edge Poly Blade **HDTE-P**



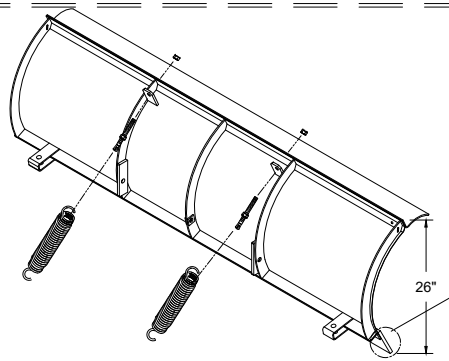
Heavy Duty V Trip Edge Poly Blade **HDVTE-P**
HDVTE96-P 52808-M-GA (52809-M-GA+52810-M-GA+52811-M-GA)
HDVTE108-P 53020-M-GA (53012-M-GA+53013-M-GA+52811-M-GA)
Part# includes DS Ass'y + CS Ass'y + Power Angling Ass'y



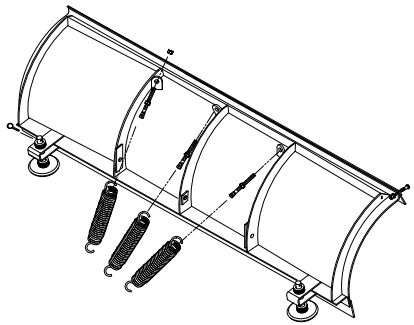
Heavy Duty Flared V Trip Edge Blade **HDFVTE-P**
HDFVTE96-P 53719-M (53720-M+53721-M+52811-M-GA)
HDFVTE108-P 53722-M (53723-M+53724-M+52811-M-GA)
Part# includes DS Ass'y + CS Ass'y + Power Angling Ass'y



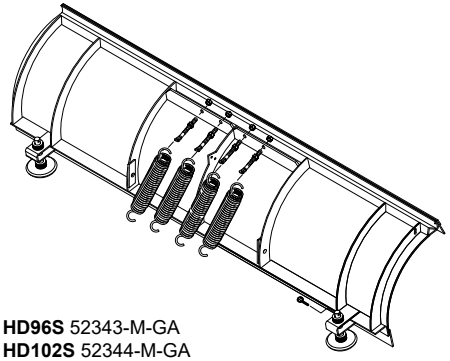
Variable Attack WING Poly Blade **VAW96-P** 53823-M



Standard Duty SD2 Steel Blade **SD2-90S** 53769-SE

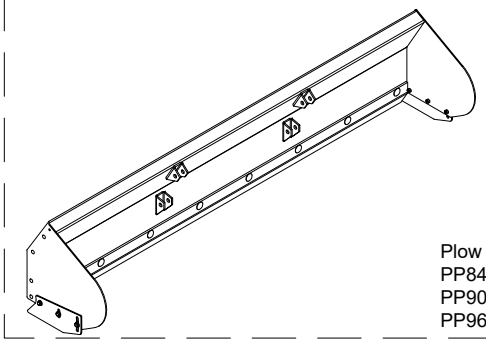


Heavy Duty Steel Blade **HD90S** 50018-M-GA



HD96S 52343-M-GA
HD102S 52344-M-GA
HD108S 53468-M-GA

Heavy Duty Steel Blade **HDS**



Plow Partner Blade
PP84 51041-84-D
PP90 51041-90-D
PP96 51041-96-D

Trip Springs for Full trip blades are not part of Blade Ass'y

POLY BLADES			
Plow Type	Blade Ass'y	Power Angling (Hardware kit)	Lift Frame Ass'y
SD2-P	53867-M ,90"	53866-M (53018-M)	QL-SD2 (53853-Handle + 53704-M + 53858-04-M)
HD-P	52264-M-GA, 90"	52274-M-GA (52275-01-M)	QLIV-HI (53517-Handle + 53215-01)
	52265-M-GA, 96"		
HDXL-P	52266-M-GA, 102"	52274-M-GA (52275-03-M)	QLIV-HI-DLC (53517-Handle + 53216-01)
	52267-M-GA, 108"		
HDTE-P	52482-M-GA, 90"	52494-M-GA c/w Hardware kit	QLIV-HI-DLC (53517-Handle + 53216-01)
	52483-M-GA, 96"		
	52485-M-GA, 108"		
HDVTE-P	52808-M-GA, 96"	52811-M-GA, *part of blade ass'y, c/w hardware kit	QLIV-HI-DLC (53517-Handle + 53216-01)
	53020-M-GA, 108"		
HDFVTE-P	53719-M, 96"		
	53722-M, 108"		
HDVAW-P	53823-M (53823-01-M+53823-02-M)	52494-M-GA c/w Hardware kit	QLIV-HI-DLC (53517-Handle + 53216-01)
STEEL BLADES			
Plow Type	Blade Ass'y	Power Angling (Hardware kit)	Lift Frame Ass'y
SD2-S	53769-SE, 90"	53866-M (53018-M)	QL-SD2 (53853-Handle + 53704-M + 53858-04-M)
HD-S	50018-M-GA, 90"	51066-M-GA (51061-01-M)	QLIV-HI (53517-Handle + 53215-01)
	52343-M-GA, 96"	52346-M-GA (52275-01-M)	
	52344-M-GA, 102"		
	53468-M-GA, 108"		